We claim:

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	1.	A preparation	of red	blood	cells	that	has a	1 P ₅₀	of
greater 1	than 30 m	m Hg and the ri	ght shif	ft is sul	bstant	ially	stab)	le.	

- 2. The preparation of red blood cells of Claim 1, wherein the P_{50} is greater than 35 mm Hg.
- 3. The preparation of red blood cells of Claim 1, wherein the P_{so} is greater than 40 mm Hg.
 - 4. The preparation of red blood cells of Claim 1, wherein the P_{50} is greater than 45 mm Hg.
- 5. The preparation of red blood cells of Claim 1, wherein the P₅₀ is greater than 50 mm/Hg.
 - 6. The preparation of red blood cells of Claim 1, wherein the P₅₀ is substantially stable over a period of 3 days.
 - 7. The preparation of red blood cells of Claim 1, wherein the P_{50} is substantially stable over a period of 7 days.
- 8. The preparation of red blood cells of Claim 1, wherein the P_{50} is substantially stable over a period of 21 days.
 - 9. The preparation of red blood cells of Claim 1, wherein the yolume of red blood cells is a unit.
- 30 10. A preparation of cells that contain a therapeutic agent.
 - 11. The cells of Claim 10, wherein the cells are platelets, red blood cells and white blood cells.

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- 12. The cells of Claim 10, wherein the therapeutic agent are antibiotics, smooth muscle inhibitors, antiangiogenic agents, antifungal agents, antiviral agents, or chemotherapeutic agents.
- 13. A preparation of red blood cells that has a P₅₀ of greater than 30 mm Hg and the right shift is substantially stable made by the process of electroporating biological particles in a flow electroporation chamber, comprising:
 - a. providing biological particles in a solution to an apparatus for poration of biological particles, the apparatus comprising walls defining a fluid flow path, and electrodes disposed along opposing sides of said fluid flow path, said electrodes including means for placing said electrodes in electrical communication with a source of electrical energy; and
 - b. subjecting the biological particles to an electrical field comprising a series of electrical pulses wherein each pulse has alternating polarity.